

STOCKTON ST. TEST MARKET  
SARATOGA LIGHTS 120'S MEN. -L  
130-L (PC)

Effective Date: May 20, 1980

CIGARETTE DESCRIPTIVE FOR SARATOGA LIGHTS 120'S MENTHOL -L

Length - 120.0mm

Circumference - 22.0mm

Filter - 30.0mm

COPY

Cigarette Rod:

Filler - Basic Benson & Hedges 100's Menthol Formula

Cuts - 30/Inch

Paper - Ecusta 12724; 24.0mm x 6500m; P.M. Material Code 10-012-A

Print Die - Saratoga 120's

Ink - J.M. Fry Type 22602 (Marlboro Green); P.M. Material Code 60-908-A -OR Q.A. APPROVED  
EQUAL

Circumference - 22.0mm

Length - 90.0mm

Cigarette:

Tipping - 70mm x 3000m Cork DGL; Pre-Perforated; P.M. Material Code 12-308-A  
USE UP AND REPLACE WITH 70mm x 3000m Cork DGL; Pre-Perforated;  
P.M. Material Code 12-310-A

Tipping Adhesive - Ajax 563-6; P.M. Material Code 61-001-A -OR Q.A. APPROVED  
Ajax 563-8; P.M. Material Code 61-002-A  
EQUAL

Rod Moisture - 13.60%

Total R.T.D. - 6.70 inches of water -Diluted

Plug R.T.D. - 4.30 inches of water -Diluted

Dilution Target - 30%  $\pm$  5%

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Operations Services

/dyd

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